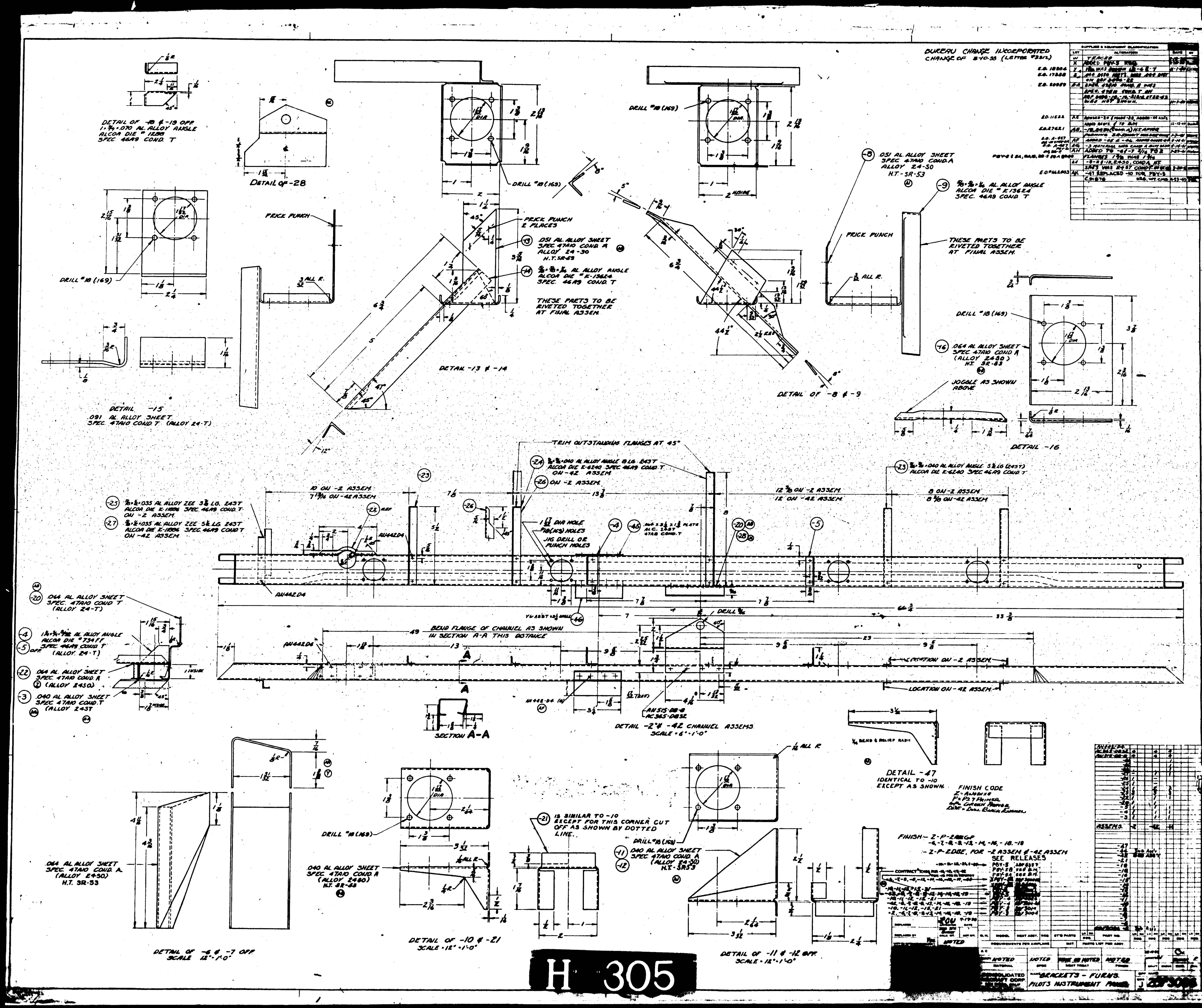


BUREAU CHANGE INCORPORATED
DETAIL OF -18 & -19 OPP
1-¾ • .070 AL ALLOY ANGLE
ALCOA DIE # 1288
SPEC 46A9 COND. T
DETAIL OF -28
DRILL #18 (169)
PRICK PUNCH
PRICK PUNCH 2 PLACES
.051 AL ALLOY SHEET SPEC 47A10 COND. A ALLOY 24-S0 H.T. SR-53
THESE PARTS TO BE RIVETED TOGETHER AT FINAL ASSEM.
DETAIL -13 & -14
DETAIL OF -8 & -9
DETAIL -15
.091 AL ALLOY SHEET SPEC. 47A10 COND. T (ALLOY 24-T)
JOGGLE AS SHOWN ABOVE
.064 AL ALLOY SHEET SPEC 47A10 COND A (ALLOY 24S0) H.T. SR-53
DETAIL -16
TRIM OUTSTANDING FLANGES AT 45°
10 ON -2 ASSEM.
7 13/16 ON -42 ASSEM.
12 ⅝ ON -2 ASSEM.
12 ON -42 ASSEM.
8 ON -2 ASSEM.
8 ⅛ ON -42 ASSEM.
JIG DRILL OR PUNCH HOLES
BEND FLANGE OF CHANNEL AS SHOWN IN SECTION A-A THIS DISTANCE
LOCATION ON -2 ASSEM.
LOCATION ON -42 ASSEM.
SECTION A-A
DETAIL -2 & -42 CHANNEL ASSEMS. SCALE • 6" - 1'-0"
.064 AL ALLOY SHEET SPEC. 47A10 COND T (ALLOY 24-T)
.040 AL ALLOY SHEET SPEC. 47A10 COND. T (ALLOY 24ST)
.064 AL ALLOY SHEET SPEC. 47A10 COND. A (ALLOY 24S0) H.T. SR-53
DETAIL OF -6 & -7 OPP. SCALE 12" - 1'-0"
.040 AL ALLOY SHEET SPEC 47A10 COND. A (ALLOY 24S0) H.T. SR-53
DETAIL OF -10 & -21 SCALE • 12" - 1'-0"
-21 IS SIMILAR TO -10 EXCEPT FOR THIS CORNER CUT OFF AS SHOWN BY DOTTED LINE.
.040 AL ALLOY SHEET SPEC. 47A10 COND. A (ALLOY 24-S0) H.T. SR53
DETAIL OF -11 & -12 OPP. SCALE • 12" - 1'-0"
DETAIL -47 IDENTICAL TO -10 EXCEPT AS SHOWN.
FINISH CODE
FINISH - Z-P-2 ...
SEE RELEASES
H 305
CONSOLIDATED AIRCRAFT CORP
BRACKETS - FURNS.
PILOTS INSTRUMENT PANEL